

# FLEXIBLE AUTOMATION



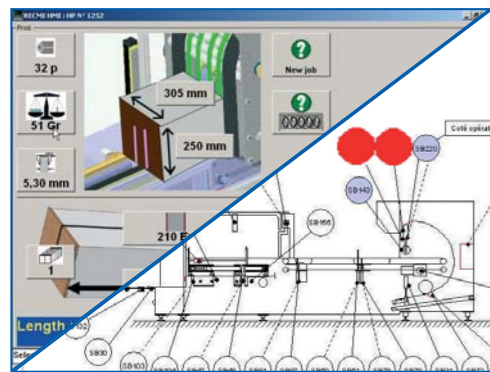
**A**utomatic palletizer  
without re-compression of the log



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without re-compression of the log



*Flexible numeric technology allows*



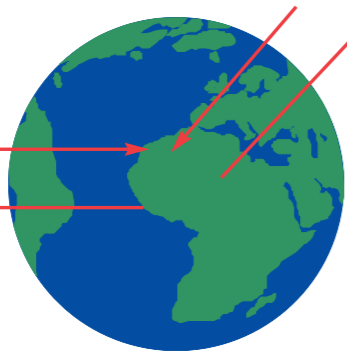
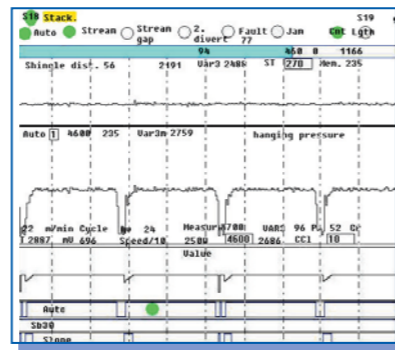
Width	Height	Pages	Gr./m <sup>2</sup>	Pressure
296	240	44	57	2500
291	217	24	52	2500
285	225	96	28	3000
269	220	88	52	2500

**A**utomatic storage/loading  
of the production parameters  
(including stacking pressure).

new display  
Software Windows integration  
Touch panel computer

## Telemaintenance System

True and reliable remote assistance  
Proven internet PC-to-PC technology



Live interventions on the production  
and pressure parameters at  
customer site.

Automatic alert intranet/extranet.

Full diagnostics on-line of stacker +  
palletizer.



**Creative ideas  
for superior log quality**



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IMP. AUFFRET-PLESSIX S.A.S. - MAMERS - 10/2008

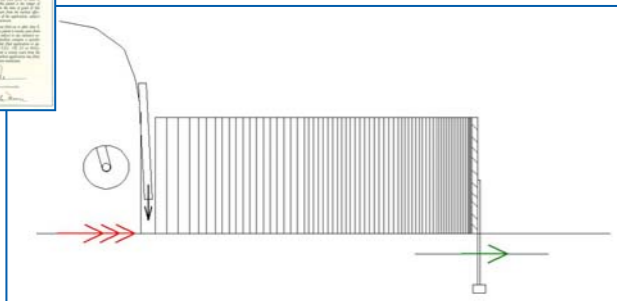
AUTOMATIC HORIZONTAL STACKER/BUNDLER TECHNOLOGY

# STACKING TECHNOLOGY

20 years R & D on horizontal stacking (spine leading)

**F**ull electronical stacking regulation.

Our patented state of the art speed and pressure monitor (load cell technology) is the key to superior log quality. As the signatures are driven to the stacking table by belts and gravity, this device ensures a loose bundle at the signature entry point. The bundle tightens as the signatures advance toward the support fingers. The result is perfect alignment of the bundle!



- This unique stacking process guarantees a real supple log at the signature entry point.
- Reduces the stacking sensibility to marking and to shingle speed variations.

**P**atented automatic jam head clearance system.

Jam removal is simple with no production stops.



**R**ECMI supplies integrated good copy and waste copy diverts on request



**O**pen accessibility to the log in formation.

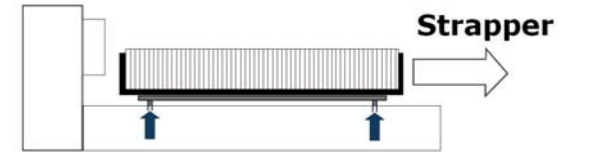
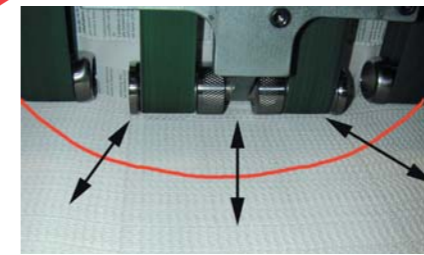
**D**irect access to the signature entry point.

**A**ll operations at floor level.

**P**atented "state of the art" stream gap device delivers high quality separations between logs.

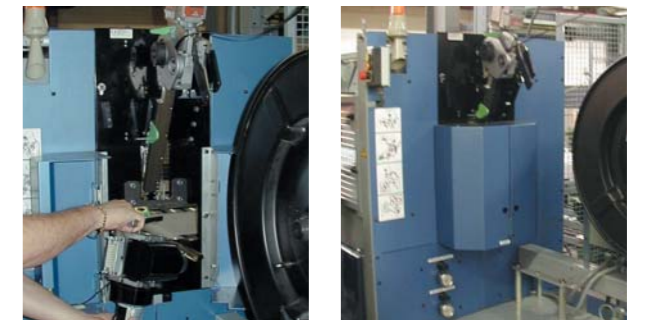


**P**atented former plate is adjustable to bow light weight signatures for consistent stacking.



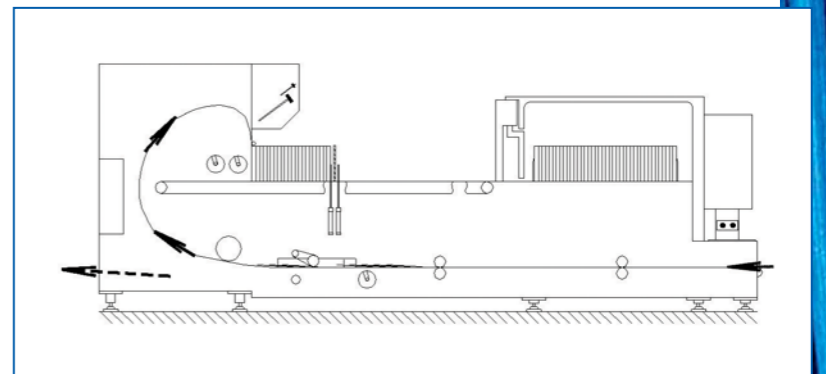
**P**ositive log transportation  
Carriage pressure adjustable mode for unsymmetrical or sensitive copies

**S**trap head conveniently located for operators and maintenance interventions.



**D**irect access to the strapping area without stream interruption

**L**ow infeed height for high visibility of the shingled stream - Telescopic gate at the infeed of the stacker.



Signature stream travel path